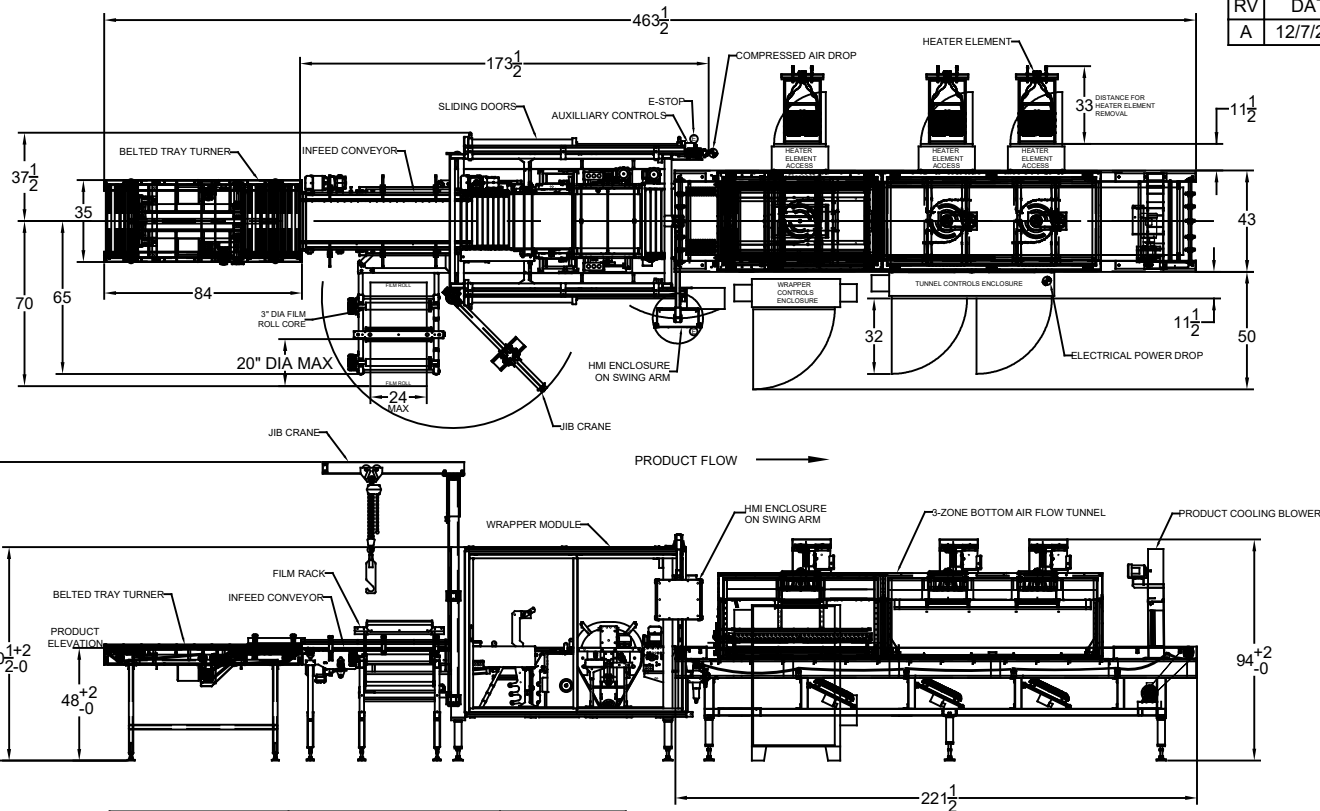




| REVISIONS |           |     |                                      |  |
|-----------|-----------|-----|--------------------------------------|--|
| RV        | DATE      | BY  | DESCRIPTION                          |  |
| A         | 12/7/2021 | SRA | RATE FOR PRODUCTS 5,11,17 WAS 62/MIN |  |

| PRODUCT INFORMATION |                                   | PRODUCT IN |        |      |      | PRODUCT OUT |       |        |      | FILM |          |
|---------------------|-----------------------------------|------------|--------|------|------|-------------|-------|--------|------|------|----------|
| PROD #              | PRODUCT DESCRIPTION               | WIDTH      | LENGTH | HT   | RATE | PATTERN     | WIDTH | LENGTH | RATE | TYPE | CLR/PRNT |
| 1                   | 355 ML 12 COUNT LOOSE             | 9.04       | 6.78   | 6.13 | 62   | 1 X 1 X 1   | 9.04  | 6.78   | 62   | LDPE | BOTH     |
| 2                   | 355 ML 4-PACK CARTON, 6 PER TRAY  | 13.56      | 9.04   | 6.13 | 34   | 1 X 1 X 1   | 13.56 | 9.04   | 34   | LDPE | BOTH     |
| 3                   | 355 ML 6-PACK CARTON, 4 PER TRAY  | 13.56      | 9.04   | 6.13 | 34   | 1 X 1 X 1   | 13.56 | 9.04   | 34   | LDPE | BOTH     |
| 4                   | 355 ML 12-PACK CARTON, 2 PER TRAY | 13.56      | 9.04   | 6.13 | 34   | 1 X 1 X 1   | 13.56 | 9.04   | 34   | LDPE | BOTH     |
| 5                   | 355 ML 24-PACK CARTON, 1 PER TRAY | 13.56      | 9.04   | 6.13 | 34   | 1 X 1 X 1   | 13.56 | 9.04   | 35   | LDPE | BOTH     |
| 6                   | 12 OZ 12 COUNT LOOSE              | 10.40      | 7.80   | 4.81 | 62   | 1 X 1 X 1   | 10.40 | 7.80   | 62   | LDPE | BOTH     |
| 7                   | 12 OZ 24 COUNT LOOSE              | 10.40      | 15.60  | 4.81 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |
| 8                   | 12 OZ 4-PACK CARTON, 6 PER TRAY   | 15.60      | 10.40  | 4.81 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |
| 9                   | 12 OZ 6-PACK CARTON, 4 PER TRAY   | 15.60      | 10.40  | 4.81 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |
| 10                  | 12 OZ 12-PACK CARTON, 2 PER TRAY  | 15.60      | 10.40  | 4.81 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |
| 11                  | 12 OZ 24-PACK CARTON, 1 PER TRAY  | 15.60      | 10.40  | 4.81 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |
| 12                  | 16 OZ 12 COUNT LOOSE              | 10.40      | 7.80   | 6.13 | 62   | 1 X 1 X 1   | 10.40 | 7.80   | 62   | LDPE | BOTH     |
| 13                  | 16 OZ 24 COUNT LOOSE              | 10.40      | 15.60  | 6.13 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |
| 14                  | 16 OZ 4-PACK CARTON, 6 PER TRAY   | 15.60      | 10.40  | 6.13 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |
| 15                  | 16 OZ 6-PACK CARTON, 4 PER TRAY   | 15.60      | 10.40  | 6.13 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |
| 16                  | 16 OZ 12-PACK CARTON, 2 PER TRAY  | 15.60      | 10.40  | 6.13 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |
| 17                  | 16 OZ 24-PACK CARTON, 1 PER TRAY  | 15.60      | 10.40  | 6.13 | 34   | 1 X 1 X 1   | 15.60 | 10.40  | 34   | LDPE | BOTH     |

ANY PRODUCTS SPECIFIED ABOVE THAT ARE NOT PROVIDED FOR MACHINE SETUP/TESTING AT ARPAC, INCLUDING CONSUMABLES (FILM), WILL REQUIRE ADDITIONAL SETUP/TESTING IN THE FIELD AT THE STANDARD SERVICE AND ENGINEERING RATE.

#### TECHNICAL INFORMATION:

PRODUCT ELEVATION: 36" +2/-0  
 ELECTRICAL POWER: 460V 60HZ 3PH, 160 FULL LOAD AMPS  
 MAIN CIRCUIT BREAKER AMPERAGE: 200A, 5KA SCCR  
 COMPRESSED AIR: 80 PSI (OPERATING PRESSURE) 30 SCFM  
 AMBIENT TEMPERATURE LESS THAN 95 DEG F  
 ARPAC PAINT COLORS: BLACK & SILVER  
 IP ADDRESS SCHEME: 10.255.255.XXX  
 PLC FIRMWARE VERSION: STUDIO 5000 V32  
 HMI FIRMWARE VERSION: FACTORY TALK STUDIO V10

#### FILM REQUIREMENTS:

- TYPICAL FILM RANGE 1-1/2 TO 2 MIL
- SEAL INITIATION TEMP RANGE OF 230 TO 240 DEG F.
- DYNE LEVEL ON PRINTED FILM TO BE 37-39 UTILIZING SOLVENT BASED INKS.
- SHRINK PROPERTIES:
  - TD SHRINK 0-20% (TO BE TUNED PER APPLICATION)
  - MD SHRINK 50-70 %P: ROLL WIDTH OF 12" TO 24"
  - ROLL DIAMETER 9-20"
  - 3" DIAMETER CORE

Approved By: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

RETURN TO:

**ARPAC**

**ARPAC**  
 A DURAVANT COMPANY

9555 WEST IRVING PARK RD.  
 SCHILLER PARK, IL 60176

|                                              |                       |                             |         |
|----------------------------------------------|-----------------------|-----------------------------|---------|
| DRAWN: 4/22/2021                             | BY: SRA               | SCALE: N/A                  | SIZE: B |
| RELEASED:                                    | FILENAME: S220562-2-1 | APPROVED BY:                |         |
| DESCRIPTION: LAYOUT, TRAY WRAPPER, BPTW-6000 |                       |                             |         |
| BLUE MARBLE PRODUCTIONS                      |                       | DRAWING NUMBER: S220562-2-1 |         |